

SP-16-0078 Saddle Stitched Book  
Career Watch 2015-2016

Most Frequently Asked Questions and Answers

**Question 1:**

Where does the four color (4C) pages, the two color (2C) pages and the black ink pages fall?  
Which signatures will need extra attention and which ones don't require to have Black plus five (+5) in the print heads?

**Answer 1:**

The four color (4C) pages are three through fourteen (3-14) and forty-seven through fifty-eight (58).

The two color (2C) pages are fifteen through forty-six (15-46).

Black Ink pages are one through two (1-2), and fifty-nine through sixty (59-60).

**Question 2:**

In the printing of the text it states 4/c, 2/c and black, is the 2/c a PMS color and black or is it process color and black?

**Answer 2:**

The 2/c is a PMS color, Pantone 660 C.